

Installation Manual for E1FUFC Cable Gland

E1FUFC Flameproof Ex d Cable Gland suitable for Armoured Cables with Double Compression and Conduit fitting with Universal Armour Ring

Please read all instructions carefully before beginning the installation

CABTEK E1FUFC type Cable Glands are for Indoor and Outdoor use in the appropriate Hazardous areas with SWA & STA cable using universal armour ring. They provide flameproof seal on the cable inner sheath and environmental seal on the cable outer sheath with environmental protection to IP66. They are suitable for normal industrial environmental of temperature, humidity and vibration.

Cable Glands are made of Brass CW614N and SS 316L assembled with VMQ Silicone Rubber and Nylon Substrate.

Material Compatibility under chemical corrosion or attack by aggressive substance must be considered before installation.

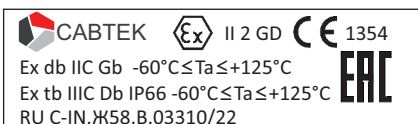
Cable Gland confirm to following Standards for Group II and III, Category 2 for Zone 1, 2 and category 2 for 21 & 22 for ambient temperature range $-60^{\circ}\text{C} \leq \text{Ta} \leq +125^{\circ}\text{C}$

Standards Applied : EN 60079-0: 2012+A11:2013,

EN 60079-1: 2014 &

EN 60079-31: 2014

Ex marking on E1FWFC type Cable Glands:



Installation Guide :

1. Installation must be carried out by a competent electrician, skilled in cable gland installation.
2. Installation should not be carried out under live conditions.
3. Once installed do not dismantle except for occasional inspection. If necessary, dismantle by reverting the installation instruction. The gland is not serviceable and spare parts are not supplied separately.
4. Parts of glands are not interchangeable with any other design. If manufacturer's parts are mixed, certification will be invalidated.
5. The female thread in the enclosure must comply with relevant standard and do not damage threads on assemblies.
6. The glands should only be used with substantially round and compact cables with correct tools.
7. Installation should only be performed by a competent person using the correct torque tools. Spanners should be used for tightening. Read all instructions before beginning installation.
8. Any modification which differs from the condition as delivered is not permitted.

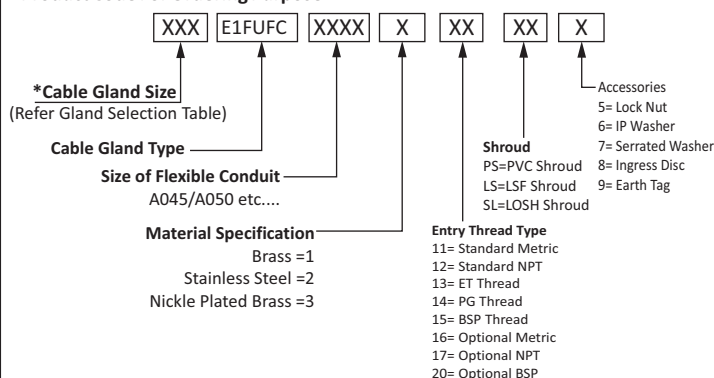
9. Accessories are available from CABTEK, as optional extras, to assist with fixing, sealing and earthing, Locknut, Earth Tag, Serrated Washer, Entry Thread (I.P.) / Sealing Washer, Shroud.

Special Condition of Safe Use of Cable Glands:

1. The Cable Entries are only suitable for fixed installations.
2. Cable must be effectively clamped from pulling and twisting.
3. Cable Glands shall not be used in enclosure where the temperatures at the point of entry / mounting are outside the range of -60°C to $+125^{\circ}\text{C}$.
4. The glands should only be used with substantially round cables and tightened to the rated torque with Torque wrenches.
5. Install in accordance with requirements of EN60079-14.
6. The cable glands are provided with a sealing ring with an axial sealing height of at least 5 mm. With reference to the clearance groove, the end-user should ensure that at least five complete turns of the connector thread are made. In order to guarantee a screw depth of 8 mm, the enclosure should have a wall thickness of min. 10 mm ; if <10 mm, then if necessary, use a washer when cable entries are attached to the pressure-resistant enclosure.
7. In the case of NPT connecting threads, the end-user must ensure that the necessary IP protection is guaranteed; this can be done using a suitable thread sealing agent.
8. Installation should not be carried out under live conditions.

CABLE GLAND ORDERING DETAILS :

Product Code For Ordering Purpose

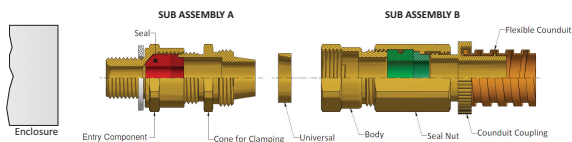


For cable gland technical details like Cable Gland Size, Cable diameter, thread and torque details given as below.

GLAND SELECTION CHART										Conduit Pipe Detail					
Size	Standard Thread Size "x"			Thread Length	Optional Metric NPT	Armoured Range	Cable Dia.			Torque (N.m)	Ordering Suffix	Internal Diameter of Conduit	Max. Diameter of Conduit		
	Metric	NPT	ET				Min. (mm)	Max. (mm)	Min. (mm)					Max. (mm)	
16	M16	1/2"	1/2"	15.00	-	0.90	0.30-1.00	3.10	8.60	6.10	13.10	35	A010	9.50	15.00
20x16	M20	1/2"	3/4"	15.00	M25 3/4"	0.90-1.25	0.30-1.00	3.10	8.60	6.10	13.10	35	A030	11.70	17.40
20s	M20	1/2"	3/4"	15.00	M25 3/4"	0.90-1.25	0.30-1.00	6.20	11.70	9.50	15.90	35	A040	13.00	20.00
20	M20	1/2"	3/4"	15.00	M25 3/4"	0.90-1.25	0.45-1.00	6.50	13.90	12.50	20.90	35	A045	15.90	21.60
25	M25	3/4"	1"	15.00	M32 1"	1.25-1.60	0.40-1.20	11.30	19.90	19.90	26.20	45	A060	16.70	21.50
32	M32	1"	1 1/4"	15.00	M40 1 1/4"	1.60-2.00	0.40-1.20	17.00	26.20	23.70	33.90	55	A066	18.90	23.40
40	M40	1 1/4"	1 1/2"	15.00	M50 1 1/2"	1.60-2.00	0.40-1.60	23.60	32.10	27.90	40.40	65	A070	18.00	24.00
50s	M50s	1 1/2"	2"	15.00	M63 2"	2.00-2.50	0.40-1.60	31.50	38.20	35.20	46.70	80	A075	18.70	25.00
50	M50	2"	2"	15.00	M63 2 1/4"	2.00-2.50	0.40-1.60	35.80	44.00	40.40	53.00	80	A080	20.00	26.30
													A05	20.70	27.00
													A10	22.30	28.50
													A15	23.70	32.00
													A30	25.10	31.00
													A250	28.80	35.80
													A280	30.40	38.00
													A285	32.00	38.00
													A300	36.40	45.00
													A385	38.00	45.90
													A450	46.50	58.70
													A500	51.20	61.00
													A550	51.20	61.00

Flexible Conduit Selection Table						
Gland Size	Types of Conduits					
	A010	A030	A045	A060	A066	-
20x16	A010	A030	A045	A060	A066	-
20s	A050	A066	A070	A080	-	-
20	A050	A066	A070	A080	A10	A30
25	A05	A10	A15	A20	A250	A280
32	A250	A380	A300	A385	-	-
40	A300	A450	-	-	-	-
50s	A450	A500	A550	-	-	-
50	A450	A500	A550	-	-	-

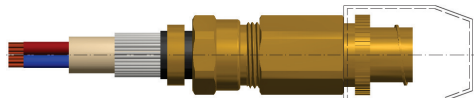
1. Separate the cable gland part as shown in below picture. Please do not separate subassembly in shown picture.



2. Determine the conductor length required to suite the equipment and prepare the cable accordingly. Remove the Outer sheath of cable as per requirement to see the insulated conductors and armor.

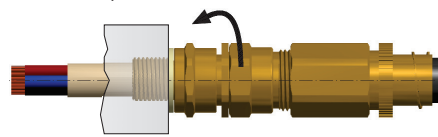


3. Fit the shroud over the outer sheath of cable.

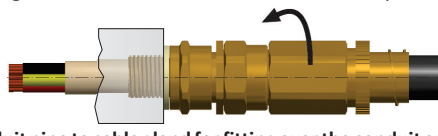


4. Check the seal in the entry component and it is in a relaxed state by loosening the outer seal nut and inner seal. Fit the subassembly "A" part to the enclosure. Use the thread seals to maintain the IP rating of equipment and cable glands. Hand-tighten then use wrench to tighten a further. **DO NOT EXCEED MAX TORQUE FOR ENCLOSURE.** The surface of the enclosure should be sufficiently flat and rigid to make both the IP joint and a suitable earth connection (if required). In the case of painted enclosures, serrated washer should be fitted to break through the paint and make satisfactory earth contact. Secure the complete gland into the enclosure.

5. Then tighten the outer seal nut and Body assemblies B by hand into the subassemblies "A" of Entry Component and cone for clamping until heavy resistance is felt or seal grip the outer sheath Of cable. Then tighten the body with torque wrench or spanner.



6. Tighten the assemblies of Outer Seal Nut and Body until the outer seal nut makes metal to metal contact or seal nut clearly engaged the cable and cannot be further tightened without the use of excessive force by installer.



7. Bring conduit pipe to cable gland for fitting over the conduit anchorage.



Warning:

Please study carefully these instructions before installation. These glands should not be used in any application other than those mentioned here, unless CABTEK states in writing that the product is suitable for such application. CABTEK will not take any responsibility for any damage, injury or other consequential loss caused where the glands are not installed or used according to installation instructions. This leaflet is not intended to advice on the selection of cable glands. Installation must be carried out by a competent electrician, skilled in cable gland installation. Installation should not be carried out under live conditions.

Customer Care:

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